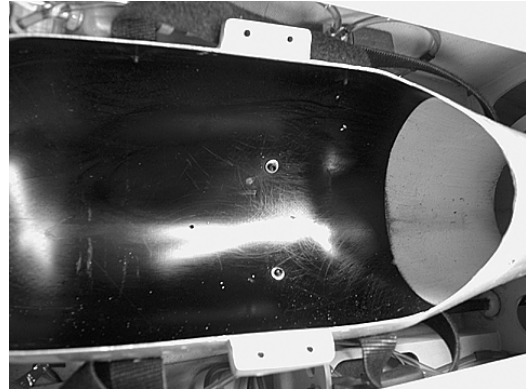


***BANDIT*arf**

Assembly & Operation Manual

By-Pass

NOTE: Use the 3" fiberglass extension for the smaller P-60/P70 bypass. Trim the 3" fiberglass extension to 2" for the larger P-80/P120 bypass.



- The aft 3-4 inches of the bypass is treated with 3 brushed-on coats of BVM's heat shield (#1940). Two 4-40 x 1/2" SHCS with washers hold the bypass to CF angle brackets mounted to F-5.
- The P-60/P-70 bypass has a .4" gap between it and the CF F-5 former. The P-80/P-120 bypass will rest on the former.

- Glue 1/4" ply parts are glued to the bottom of the bypass flanges with Aeropoxy to hold the 4-40 "T" nuts.

